

Date: Wednesday, 12/13/2006 2:48:36 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	COVER ASSEMBLY
<b>Job Number</b> :	29946		
<b>Estimate Number</b> :	10435		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D3306041
<b>This Issue</b> :	12/13/2006	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3306 REV. A1
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	26695	<b>Drawing Revision</b> :	A1
		<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	1/10/2007
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	20
<b>Comment</b> :	Est: A 04.09.07 New issue KJ/JLM	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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## Comment: PURCHASING

Issue P/O: 2708  
 Manufacture as per Dwg D3306  
 Possible Supplier: Aerotex Interiors  
 Material release note is required

C206112114

(20)

2.0	D3306041P	Cover Assembly
-----	-----------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)  
 CUSHION

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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## Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage  
 Ensure Material Release Note is attached

PC 7/10/05 (20)

4.0	QC6	DIMENSIONAL CHECK
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## Comment: DIMENSIONAL CHECK

20701.24 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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## Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: \_\_\_\_\_

PC 7/10/06 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 19 Date: 07/01/29

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/13/2006 2:48:36 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER ASSEMBLY

Job Number: 29946

Part Number: D3306041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

07/01/29

Job Completion



07/01/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

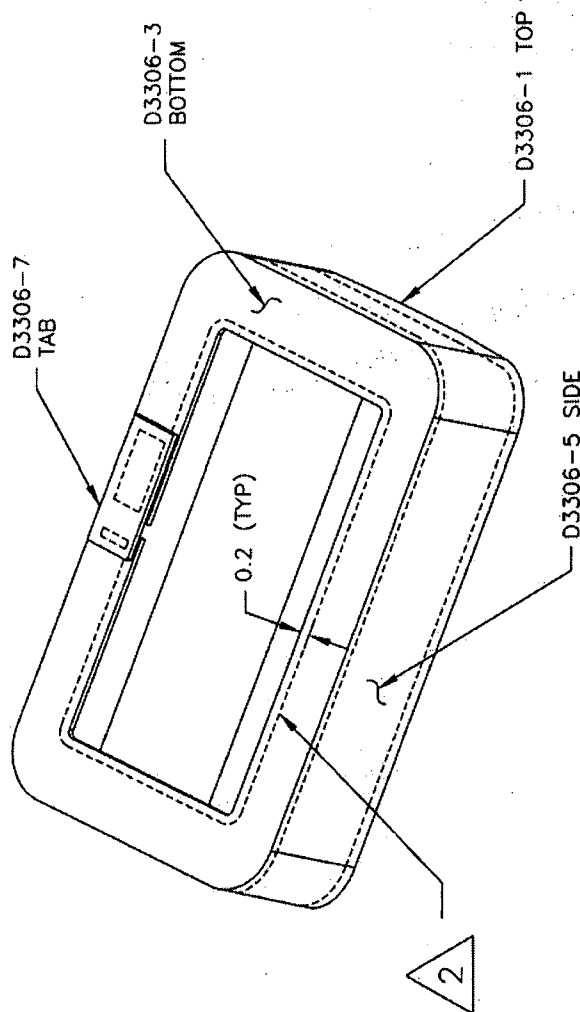
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART****RELEASED**  
04.09.29 *LP*

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3306	REV. A SHEET 1 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE NTS
A	04.08.18	NEW ISSUE	
A1	<i>#</i> <i>47</i> 04.10.01	CORRECT MATERIAL NOTE	

**D3306-041 COVER ASSEMBLY**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *29946*

**NOTES:**

- 1) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) MATERIAL: ~~CORDURA 1000-DENEER-NYLON (GOLOUR-699-SMOKE)~~
- 3) THREAD = MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH  
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018, UNLESS OTHERWISE NOTED
- 2) MATERIAL: AMERBELE 420/420 5/6/44 NYLON PACKCLOTH IN DARK DULL GREY *(AI)*  
(MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2)

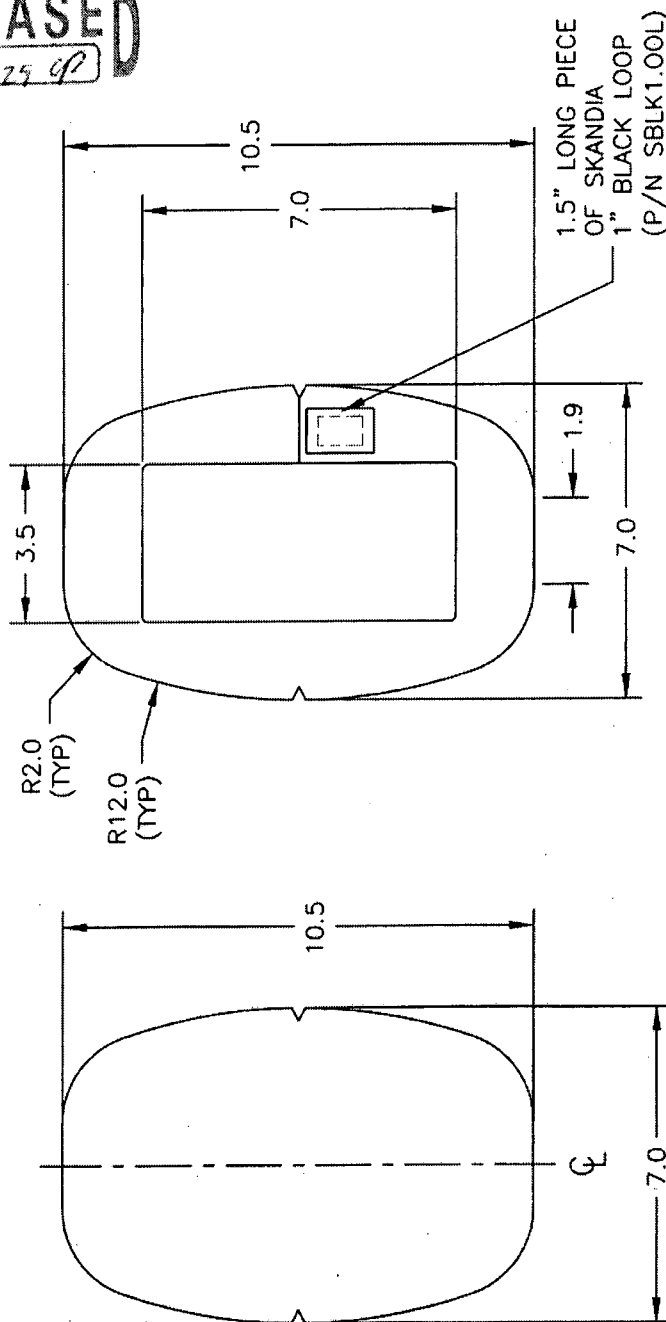
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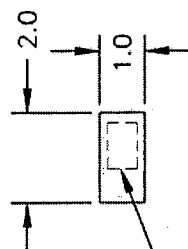
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3306	REV. A SHEET 2 OF 3
DATE 04.08.18	TITLE COVER ASSEMBLY		SCALE 1:4

RELEASED  
09.09.25 *CP*



**D3306-3 BOTTOM**



**D3306-7 TAB**

**D3306-1 TOP**

SHOP COPY:  
1.5" LONG PIECE OF SKANDIA OF 1" BLACK HOOK (P/N SBLK1.00H)

RETURN TO  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
*29946*

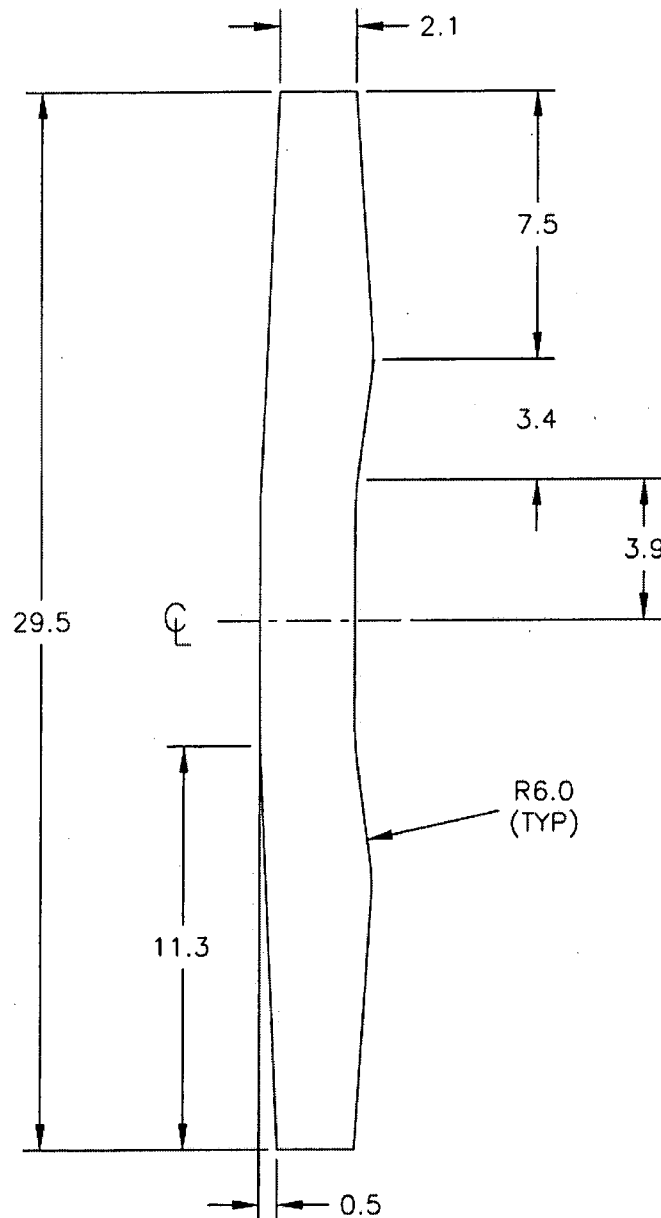
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3306	REV. A SHEET 3 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE 1:5

RELEASED  
04.09.29 LP



**D3306-5 SIDE**

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WORK ORDER  
NO. 29946

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#24, 2333 - 18 Ave NE  
Calgary, AB T2E 8T6  
Phone: (403) 295-8770  
Fax: (403) 313 0793  
www.aerotexinteriors.com

## PACKING SLIP

DATE

PACKING SLIP #

1/3/2007

4633

### SHIP TO

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

### BILL TO

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

CUSTOMER PHONE

CUSTOMER FAX

1-613-632-3336

1-613-632-4443

SHIP VIA

COURIER ACCT NO.

PURCHASER

1-7684382

P.O. No.

SHIP DATE

2449

1/3/2007

ITEM

DESCRIPTION

QTY

Headrests	Cover Assembly #B29946	20
Cushions	Cushion #B29945	20
	Total GST	
	Business Number: 139110308	

Thank you for doing business with Aerotex Interiors.!

*"Specializing in Aircraft Interiors"*



# AEROTEX

**\*CERTIFICATION OF CONFORMANCE\***

Dated: 12/14/2006  
Dated: 1/3/2006

FOAM - HRL50

\_\_\_\_\_ FAR 25.853  
 X \_\_\_\_\_ FAR 25.853 ( A )  
 \_\_\_\_\_ FAR 25.853 ( B )  
 \_\_\_\_\_ FAR 25.853 ( C )

DART AEROSPACE LTD., 1270 ANNEBORO STREET, HANDBURY, OXF 16A 1JY

**AUTHORIZED REPRESENTATIVE**

AUTHORIZED REPRESENTATIVE

ATTN: CHANTREL



2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295-8770 - Fax: (403) 31

## \*CERTIFICATION OF CONFORMANCE\*

Regarding Purchase Order 2708  
Our Work Order: 4633

Dated: 12/14/2006  
Dated: 1/3/2006

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

FOAM - MR150

MATERIAL - MIL-C-7219F TYPE 3

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH:

	FAR 25.853
X	FAR 25.853 ( A )
	FAR 25.853 ( B )
	FAR 25.853 ( C )

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, SHERBROOKE, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized signature in black ink, written over a horizontal line. The signature is slanted and appears to be a cursive or semi-cursive script.